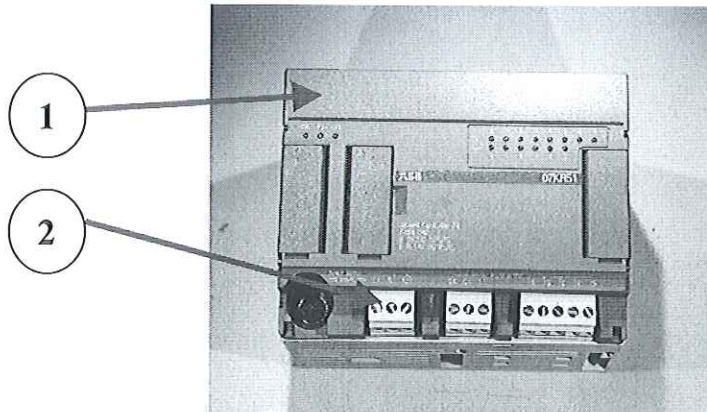


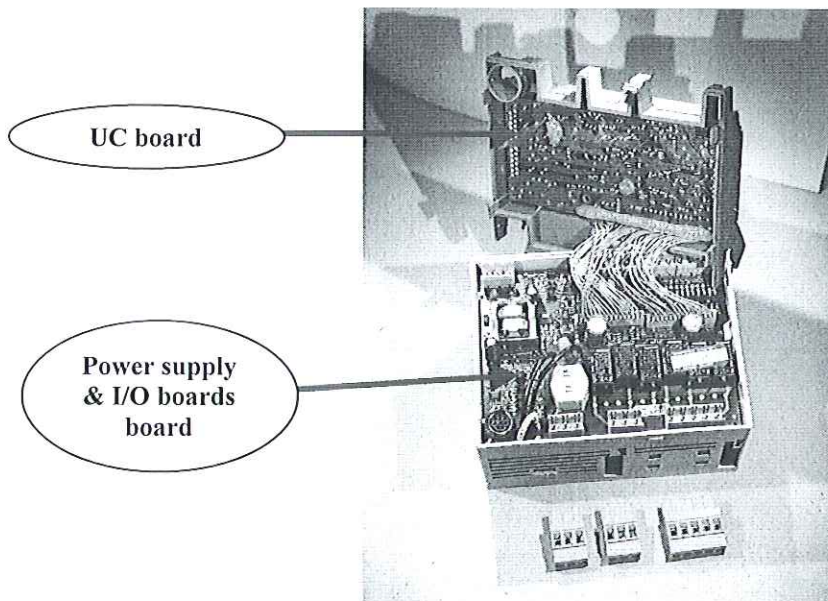
Procedure of replacement of battery on 40/50 series:

Please, could you follow these instructions in order to decrease the risks of mounting errors or component damages:

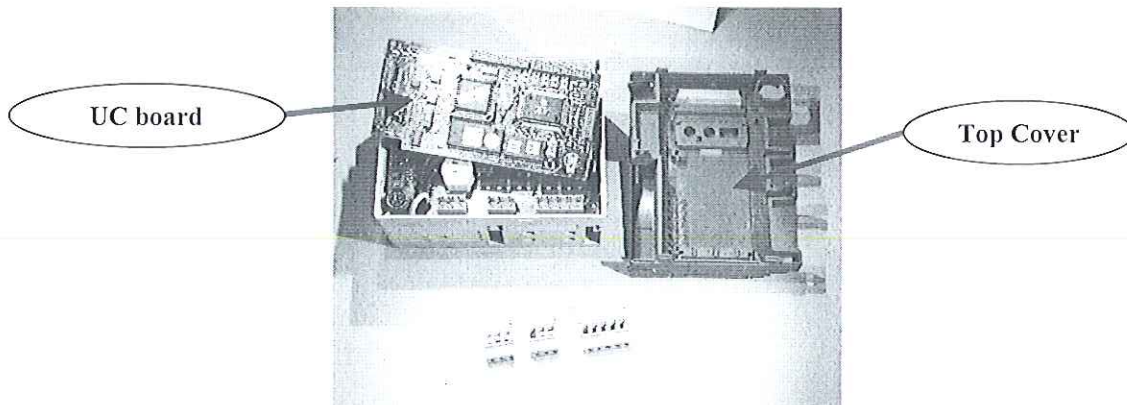
- 1) Open covers of product and remove all connectors:



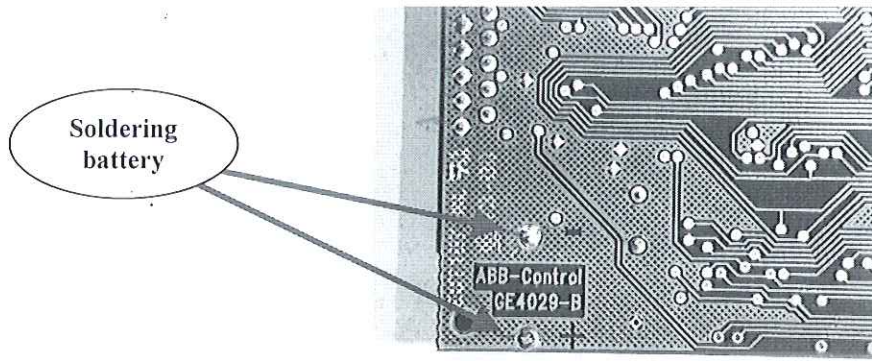
- 2) Open the product to separate in two parts:
(lower part: power supply and I/O boards and the top part: UC board)



- 3) Separate top cover and the UC board:



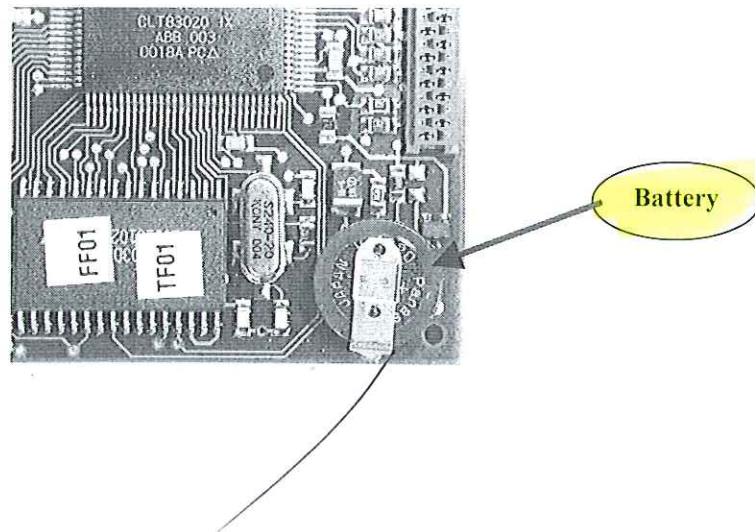
4) Unsolder and take off the battery : (use a solder iron)



5) Put and solder the new battery : (use a solder iron)

Warning: In order to decrease the risk to destroy the component (battery):

Avoid to make short-circuit during the operation on the battery
Avoid to heat too high and during a long time with the solder iron
Take care with the position of battery (+ / -) see the picture



Typ Panasonic VL 1220/1 7uAh

